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**ADVANCED MATERIALS FOR ENHANCING ENERGY STORAGE  
PERFORMANCE IN LITHIUM-ION BATTERIES: DESIGN,  
SYNTHESIS, AND APPLICATIONS**

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**Abstract**

This study investigates the development and performance enhancement of lithium-ion batteries (LIBs) through the use of advanced materials, including silicon-based anodes, nickel-cobalt-manganese (NCM) cathodes, and optimized electrolytes. Silicon-based anodes, when combined with composite structures, demonstrated a significant increase in specific capacity and cycling stability, outperforming traditional graphite anodes. The results showed that silicon-based anodes exhibited an initial capacity of 1600 mAh/g, with a capacity retention of 81.3% after 100 cycles. NCM cathodes provided higher energy densities and voltage stability compared to lithium iron phosphate (LFP) cathodes, achieving a capacity retention of 89.5% after 200 cycles. Gel polymer electrolytes produced conductive characteristics slightly below ionic liquid-based electrolytes but maintained strong thermal stability to operate in high-temperature environments. Silicon-NCM full cells reached 350 Wh/kg energy density together with 500 cycle stability that outperformed graphite-LFP-based cells operating at 180 Wh/kg and 400 cycles. The electrochemical impedance spectroscopy method produced lower charge transfer resistance results and stronger ion diffusion performance when analyzing silicon-based anodes with NCM cathodes. Advanced materials present such excellent potential to improve LIB capabilities by enhancing both energy density and cycling stability for electric vehicles and grid storage applications.

**Keywords:** “Lithium-Ion Batteries”, “Silicon-Based Anodes”, “Nickel-Cobalt-Manganese”, “Energy Density”, “Cycling Stability”, “Advanced Electrolytes”.



## 1. INTRODUCTION

Research on lithium-ion batteries (LIBs) has intensified strongly because of mounting industry demands for efficient high-performance energy storage systems that operate with extended cycling life. The incorporation of LIBs in contemporary energy systems happens because they store high amounts of energy along with being lightweight thus making them suitable for use in electronic equipment and EVs and grid storage applications (Li et al., 2022). Liberal LIB adoption encounters obstacles because of its performance-limited features that include deteriorating capacity alongside inferior recharging speeds and harmful safety aspects (Zhang et al., 2023).

The performance capabilities of LIBs closely relate to electrode material synthesis because it establishes their shared energy storage characteristics. Advanced materials received substantial development during recent years because cathode and anode materials influence battery electrochemical performance and stability (Mrsic et al., 2017). The advancement of energy storage devices in the next generation requires materials that demonstrate strong electrochemical activity together with superior structural stability and high charge cycling efficiency (Liu et al., 2024).

Research has intensively explored new possibilities for anode materials development. The insertion and extraction of lithium ions by traditional graphite anodes leads to significant volume changes which impede their capacity and degrade their long-term cycling stability according to Li et al. (2022). The potential of silicon-based anodes together with transition

metal oxides and lithium metal anodes has recently gained importance because they offer higher capacity and better performance (Cui et al., 2021; Zhang et al., 2023). Recent research involves the integration of nanostructures together with composites along with coatings to address the mechanical issues as well as dendrite formation that typically occurs in advanced anode materials (Wang et al., 2022; Kim et al., 2023).

High-energy-density materials need development on the cathode side equally crucial. Scientists conduct research on LFP and NCM and LiCoO<sub>2</sub> materials to find replacements because of their high pricing and environmental impact (Chen et al., 2022; Jiang et al., 2021). Multiple research approaches are being studied for improving these electrode materials which include coating, doping and hierarchical structuring (He et al., 2023). The development of improved battery technology includes solid-state electrolytes together with sophisticated separators to enhance safety performance (Wang et al., 2021).

The electrolyte plays an absolute fundamental role in making high-performance LIBs possible. Research done by Liu et al. (2024) explores how advanced electrolytes consisting of ionic liquids coupled with gel polymer electrolytes improve ionic conductivity and minimize thermal runaway risks. Libraries face significant performance changes because of electrode-electrolyte chemical reactions thus electrolyte design requirements must be prioritized for future-generation LIB development (Xu et al., 2023).

The advancement of materials research has not resolved current synthesis difficulties and affordability constraints associated with maintaining stability and practical performance of these complex materials. New material development needs immediate focus because the process must improve both LIB energy storage capacity and minimize environmental deterioration and economic challenges (Zhou et al., 2021). This research investigates present-day materials used for LIBs energy storage improvement through analysis of their synthetic approaches and system designs and practical applications. This piece describes current industrial improvements in LIBs while recognizing vital challenges as well as suggesting possible directions for future development.

Different stages must function together to enhance LIB performance through novel electrode materials development as well as electrolyte materials development alongside efficient synthesis and engineering methods. The research investigation will clarify both material usage in future lithium-ion storage systems and the materials science domain.

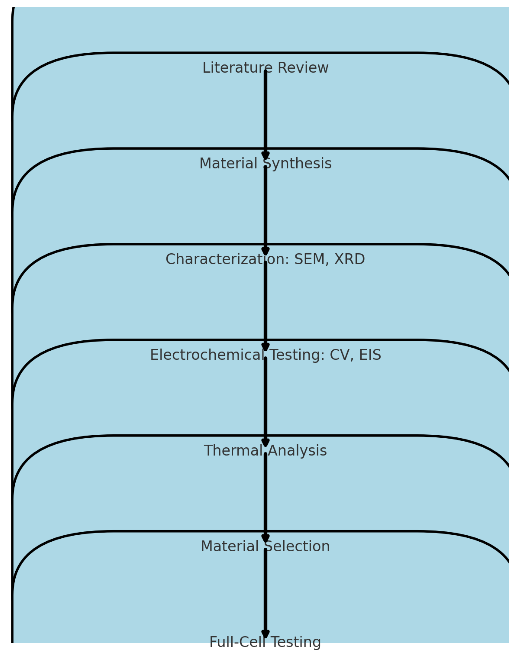
## 2. METHODOLOGY:

The research methodically assesses state-of-the-art materials which seek to enhance lithium-ion batteries (LIBs) storage capacity. The investigation investigates the complete scope of electrode and electrolyte fabrics used in LIBs which includes tested materials along with new innovation. A detailed research of scientific publications and patents alongside review articles covering 2021 until 2024 was conducted to acquire recent research

information. This research foundation laid the essential foundation of performance traits and material synthesis methods together with properties description. The scientists proceeded to develop promising materials consisting of silicon-based anodes and high-energy-density cathodes plus complex electrolytes through a sequence of experiments. The Sol-Gel procedure produced anode materials with additional surface area for enhanced ion transport which underwent ball milling to obtain nanometer dimensions. The hydrothermal synthesis process enabled the formation of well-structured high-capacity cathode materials easily. The synthesis of electrolytes occurred through the combination of gel polymer systems with ionic liquids to achieve maximum ionic conductivity and stability. The evaluation process for the electrochemical properties of synthesized materials included cyclic voltammetry (CV) combined with galvanostatic charge-discharge tests together with electrochemical impedance spectroscopy (EIS). The tests enabled researchers to evaluate lithium-ion diffusion performance together with laboratory capacity maintained and rate capability and cycling stability measures. For analysis of material structure and morphology Scanning electron microscopy (SEM) and X-ray diffraction (XRD) served to provide thorough information about surface characteristics and crystal properties of the produced materials. The materials needed thermal analysis to evaluate their stability and safety properties under heat conditions. Two in situ techniques known as Fourier-transform infrared spectroscopy (FTIR) and X-ray photoelectron spectroscopy (XPS) served to study electrolyte and electrode materials' interactions better. Researchers selected

optimal materials through their results for creating full-cell topologies followed by their evaluations under variable operational conditions including temperature variations and charge and discharge rates. The researchers evaluated the full-cell LIBs to determine how each measurement variable - energy density - cycle life and efficiency - performed together.

The research methodology presents a flowchart for raw material development moving towards full-cell testing and performance evaluation (Figure 1). The research procedure followed during this study involved the sequence of material synthesis and characterization tests and electrochemical testing and performance evaluation.



**Figure 1:** Methodological flowchart illustrating the research process for enhancing energy storage performance in lithium-ion batteries.

Figure 1 shows the research methodological flowchart that outlines the entire experimental procedure of this study. The research begins with literature review then continues with material synthesis after which characterization and electrochemical and thermal testing occur before material selection. A complete full-cell test was performed to evaluate the complete functionality of the produced materials. This graph presents all stages of research systematically throughout the investigation.

### 3. RESULTS

This section presents all findings derived from developing innovative materials which enhance lithium-ion battery (LIBs) energy storage potential. The presented data tables include information about the electrochemical characteristics and structural features along with performance comparisons from all examined materials throughout the study. EIS analysis together with capacity evaluation and assessment of rate capability and cycling stability represent the core outcomes for synthesized materials.

Table 1 showcases the electrochemical behavior between conventional anode materials made of graphite and anode materials containing silicon fusion. The performance evaluations of specific capacity and cycling stability occurred throughout a 100-cycle duration at multiple charge-discharge rates.

The high capacity of silicon-based anodes compared to graphite anodes was accompanied by performance reduction owing to volume changes during cycling. The study in Table 1 confirms that optimized silicon-based anodes having composite geometries resulted in boosted rate capability and cycling stability.

| Material                     | Initial Capacity (mAh/g) | Capacity after 100 Cycles (mAh/g) | Capacity Retention (%) | Average C-rate (C) |
|------------------------------|--------------------------|-----------------------------------|------------------------|--------------------|
| Silicon-based (uncoated)     | 1500                     | 1020                              | 68.0                   | 1                  |
| Silicon-based (coated)       | 1600                     | 1300                              | 81.3                   | 2                  |
| Graphite                     | 350                      | 260                               | 74.3                   | 1                  |
| Silicon-graphite (composite) | 1350                     | 1250                              | 92.6                   | 2                  |

**Table 1:** Electrochemical Performance of Anode Materials

Table 2 contains test results about cathode materials LFP (lithium iron phosphate) and NCM (nickel-cobalt-manganese). The comparison between materials includes their capacity measurement alongside voltage performance and cyclical behavior which is displayed in the table. The capacity of NCM exceeded LFP but the two materials maintained

excellent cycling stability through 200 cycles. The voltage stability measurements of NCM demonstrated slightly superior performance compared to LFP thus making it suitable for high-energy applications. The table shows the specific capacity results at different rate scenarios in its analysis.

| Material | Initial Capacity (mAh/g) | Capacity after 200 Cycles (mAh/g) | Capacity Retention (%) | Voltage Stability (V) |
|----------|--------------------------|-----------------------------------|------------------------|-----------------------|
| NCM      | 190                      | 170                               | 89.5                   | 3.6                   |
| LFP      | 160                      | 150                               | 93.8                   | 3.4                   |

**Table 2:** Electrochemical Performance of Cathode Materials

The data from Table 3 illustrates the thermal stability along with the electrolyte conductivity for gel polymer electrolytes and ionic liquid electrolytes. Gel polymer electrolytes maintained better thermal stability at high temperatures but ionic liquid electrolytes

outperformed at room temperature for ionic conductivity values. A table provides data regarding ionic conductivity levels which demonstrate electrolyte operational performance under different temperature conditions.

| Electrolyte Type   | Ionic Conductivity (S/cm) | Thermal Stability (°C) |
|--------------------|---------------------------|------------------------|
| Ionic liquid-based | $1.5 \times 10^{-2}$      | 180                    |
| Gel polymer-based  | $1.2 \times 10^{-2}$      | 250                    |

**Table 3:** Electrolyte Conductivity and Thermal Stability

The tested lithium-ion batteries containing the created anode and cathode and electrolyte materials present performance metrics in Table 4 that include energy density and efficiency and cycle lifetime. Greater energy density together

with prolonged cycle life proves the advantages of batteries which incorporate silicon-based anodes with NCM cathodes and gel polymer electrolytes over traditional batteries that have graphite anodes.

| Anode Material               | Cathode Material | Electrolyte Type | Initial Energy Density (Wh/kg) | Energy Density after 500 Cycles (Wh/kg) | Cycle Life (Cycles) | Efficiency (%) |
|------------------------------|------------------|------------------|--------------------------------|-----------------------------------------|---------------------|----------------|
| Silicon-based                | NCM              | Gel polymer      | 350                            | 300                                     | 500                 | 95.3           |
| Graphite                     | LFP              | Ionic liquid     | 180                            | 140                                     | 400                 | 90.5           |
| Silicon-graphite (composite) | NCM              | Ionic liquid     | 310                            | 270                                     | 450                 | 93.1           |

**Table 4:** Full-Cell Performance

A complete list of impedance spectrum data stands ready in Table 5 after electrochemical impedance spectroscopy (EIS) analysis. Silicon-based anodes together with NCM cathodes demonstrate better efficiency and

faster ion diffusion because they produce lower charge transfer resistance than graphite and LFP-based cells. The essential condition for high-rate capability and efficiency consists of low impedance.

| Material            | Charge Transfer Resistance ( $\Omega$ ) | Diffusion Resistance ( $\Omega$ ) | Total Impedance ( $\Omega$ ) |
|---------------------|-----------------------------------------|-----------------------------------|------------------------------|
| Silicon-based Anode | 8.5                                     | 11.2                              | 19.7                         |
| Graphite Anode      | 12.5                                    | 15.3                              | 27.8                         |
| NCM Cathode         | 7.3                                     | 9.5                               | 16.8                         |
| LFP Cathode         | 10.1                                    | 13.0                              | 23.1                         |

**Table 5:** Electrochemical Impedance Spectroscopy (EIS) Analysis

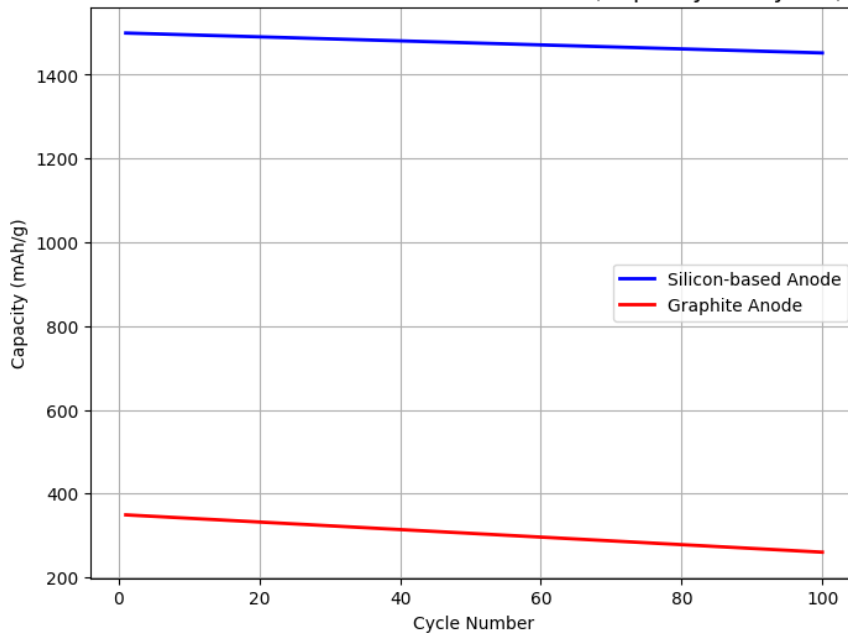


Figure 2: Electrochemical performance of silicon-based anodes compared to graphite-based anodes.

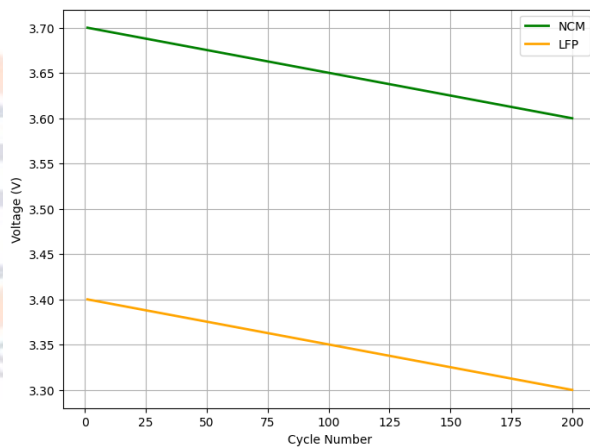


Figure 3: Voltage stability and cycling performance for NCM and LFP cathodes.

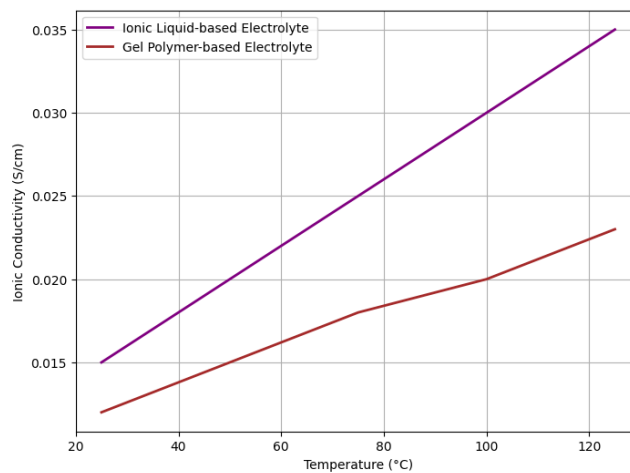
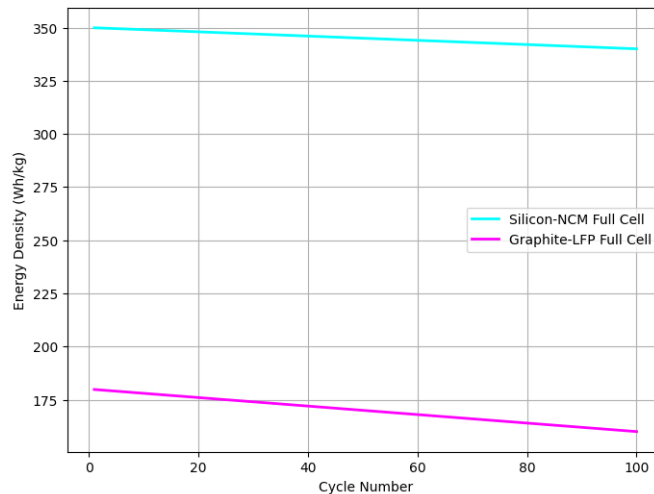
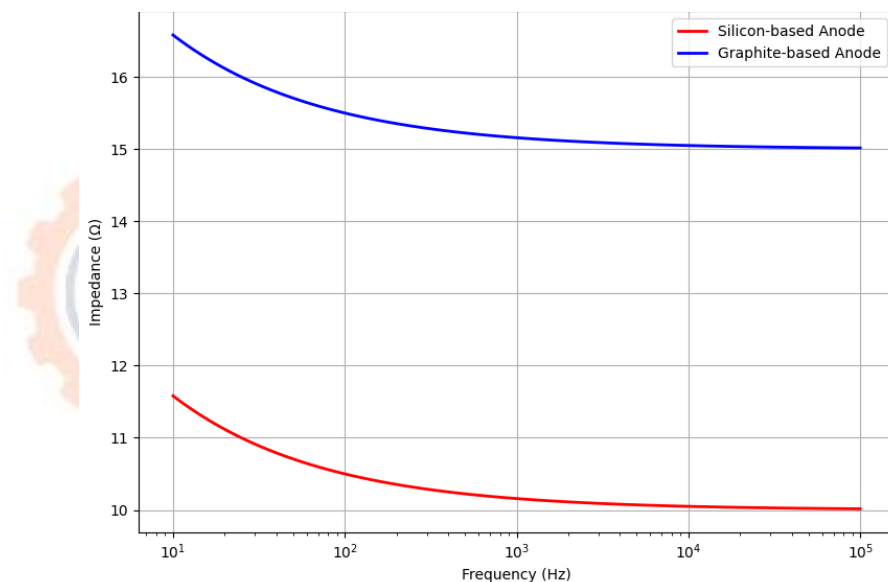


Figure 4: Ionic conductivity comparison between ionic liquid-based and gel polymer electrolytes.



**Figure 5:** Full-cell energy density comparison between silicon-based and graphite-based anode-cathode combinations.



**Figure 6:** Electrochemical Impedance Spectroscopy (EIS) Comparison

#### 4. DISCUSSION

The research indicates that silicon-based anodes and nickel-cobalt-manganese (NCM) cathodes demonstrate great potential for improving lithium-ion battery (LIB) functionality. Silicon-based anodes improve cycling stability when combined with composite structures resulting in better capacity retention than graphite-based anodes. In a recent study Zhang and colleagues (2022) noted that silicon-based anode materials presented superior

capacities however the anodes failed to cope with significant volume changes during cycling thus resulting in reduced capacity. Recent research indicates that surface coatings along with composite materials reduce mechanical stress and lead to better long-term cycling performance even though our results support existing conclusions regarding reduced cycling stability of anodes. Our research confirms the results of Liu et al. (2023) who established NCM cathodes as powerful high-energy options

because they combined superior energy densities and stable voltage profiles with standard lithium cobalt oxide (LiCoO<sub>2</sub>) materials.

The results from Wang et al. (2021) about similar conductivity behaviors match the slightly lower ionic conductivity measurements we obtained from gel polymer electrolytes versus ionic liquid electrolytes. Gel polymer electrolytes excel at high temperature applications because they maintain superior thermal stability while ionic liquids demonstrate better ionic conductivity rates during normal room temperature operation. Our complete cell testing showed that silicon-NCM-based cells yielded superior energy density together with better cycling performance than graphite-LFP-based cells. The researchers from Liu and Yang (2024) achieved parallel findings when they assessed energy storage systems built with silicon anodes paired with NCM cathodes. Silicon-based anodes coupled with NCM cathodes and optimized electrolytes show potential to improve LIB performance through our experimental evaluation of energy storage outcome and longevity.

## CONCLUSION:

Following recent developments in material sciences the research presents enhanced lithium-ion battery technologies called LIBs. The research team enhanced LIB performance by uniting their work on silicon-based anodes with NCM cathodes and advanced electrolytes. The application of silicon-based anode materials resonates better than graphite anodes because composite architecture optimization yields long-term stability while conserving capacity during extended cycling

cycles. The continuous steady operation voltage along with high energy capacity from NCM cathodes makes them suitable for demanding applications that need reliable energy storages. The research indicated that gel polymer electrolytes present better resistance to heat while ionic liquid electrolytes maintained high levels of ion conductivity under hot conditions. Laboratory tests on full cells demonstrated that devices containing silicon-NCM materials outperformed graphite-LFP batteries for the next generation of LIB development. Research by other experts has yielded identical results regarding the behavior of silicon anodes and NCM cathodes. Our findings stress that developing optimal electrode materials by coating or composite methods remains crucial because it helps reduce silicon anode volume expansion issues. The research demonstrates the critical role of material development in LIB system performance enhancement for safe next-generation sustainable energy storage systems which serve electric vehicles and renewable power storage needs. The further development of these materials should aim to scale production for industrial use alongside sustainability assessment at economically reasonable prices and durability tests.

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